## SuperiorAmenities



Model \# B15WBRCP

 3/8" Washer
 3/8" Kep Nut

3/8" x 3-1/2" Carriage Bolt

5/16" Kep Nut

## TOOLS REQUIRED



APLAYCORE Company

## PRODUCT SPECIFICATIONS

## B15WBRCP <br> PORTABLE BENCH WITH BACK

Seats \& Back: Angle frame made with $2^{\prime \prime} \times 2^{\prime \prime} \times 1 / 8 "$ structural steel angle. $3 / 4$ " \#9 steel expanded metal. 10 gauge x 1-1/2" flat bar center support and mounting bracket understructure. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: 2-3/8" O.D. x 12 gauge pre-galvanized structural steel tubing. Seat/back support is bent over a mandrel through the bend radius producing a wrinkle free bend. Tube ends are pre-galvanized steel capped. Seat mounting points are 7 gauge $\times 1-1 / 2^{\prime \prime}$ die stamped steel flat bar. Cross braces are 1" O.D. x 16 gauge pre-galvanized structural steel tubing. All electrically MIG welded.

Frame Coating: Electrostatic powder coated application oven cured.
Hardware: All stainless steel hardware fasteners.
Dimensions: 15 ' bench portable with back. Seats and back are 10 " wide $\times 180-1 / 4$ " long. Seat height is $18-3 / 8^{\prime \prime}$, seat back height is $34-$ $3 / 16^{\prime \prime}$. Total depth of seat with back is $22-3 / 8^{\prime \prime}$.


| ITEM NO. | PartNo | DESCRIPTION | Qty. |
| :---: | :---: | :---: | :---: |
| 1 | RC90-S | 7-1/2' long x 10 " wide regal expanded seat (1/2) | 4 |
| 2 | P-V940P | 940P Vinyl Leg | 4 |
| 3 | P-01-04-0129 | 26314 " Brace | 4 |
| 4 | 33-06-0058 | 3/8" $\times 3$ 3" Carriage Bolt (SS) | 4 |
| 5 | 33-03-0013 | 3/8" Kep Nut (SS) | 4 |
| 6 | 33-02-0008 | 3/8" Flat Washer (SS) | 4 |
| 7 | 33-05-0029 | 5116" x 1" Machine Bolt (SS) | 24 |
| 8 | 33-02-0007 | 5/16" SS Washer | 48 |
| 9 | 33-03-0012 | 5/16" Kep Nut (SS) | 24 |



Attach the 15' Expanded Seat to the 940 legs using specified hardware.


Repeat Step 1 for the back.

## STEP 3



Attach the 29-1/2" Braces to the 940 legs as shown using specified hardware.


RECREATIONAL PRODUCTS

