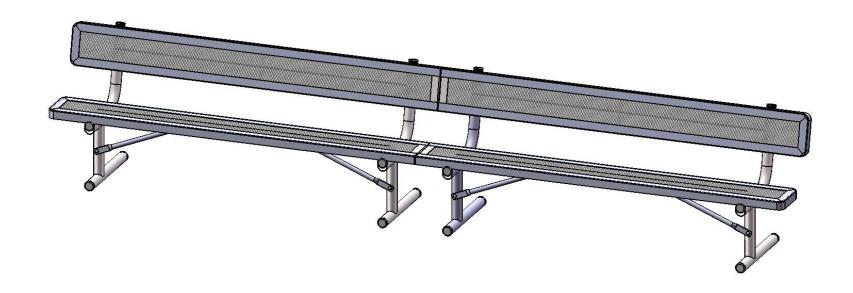
Superior Amenities -

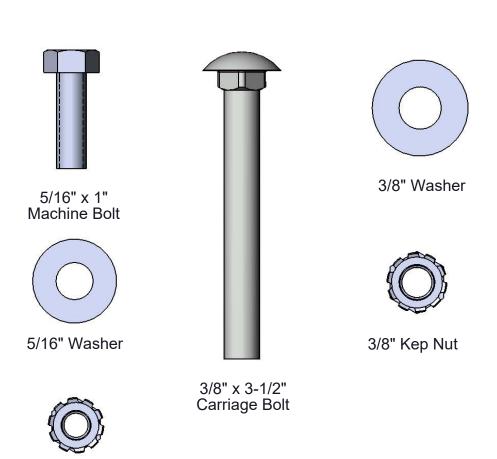


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HARDWARE

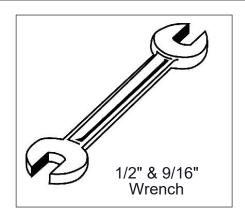


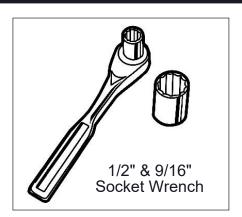
5/16" Kep Nut

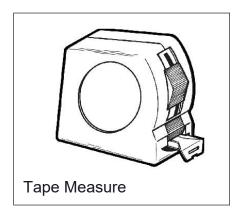


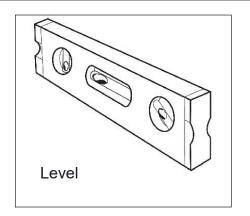
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TOOLS REQUIRED











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PRODUCT SPECIFICATIONS

B15WBRCP PORTABLE BENCH WITH BACK

Seats & Back: Angle frame made with 2" x 2" x 1/8" structural steel angle. 3/4" #9 steel expanded metal. 10 gauge x 1-1/2" flat bar center support and mounting bracket understructure. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: 2-3/8" O.D. x 12 gauge pre-galvanized structural steel tubing. Seat/back support is bent over a mandrel through the bend radius producing a wrinkle free bend. Tube ends are pre-galvanized steel capped. Seat mounting points are 7 gauge x 1-1/2" die stamped steel flat bar. Cross braces are 1" O.D. x 16 gauge pre-galvanized structural steel tubing. All electrically MIG welded.

Frame Coating: Electrostatic powder coated application oven cured.

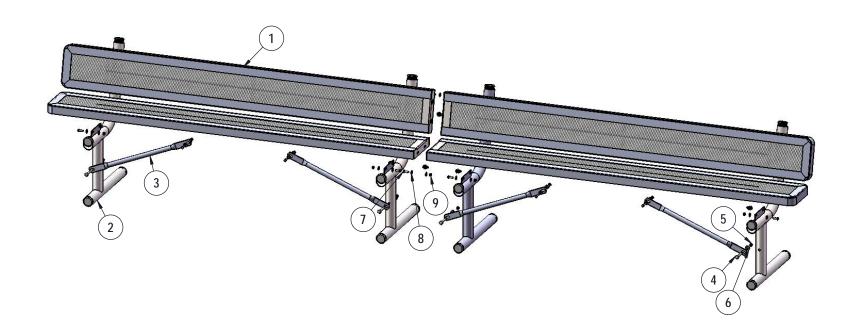
Hardware: All stainless steel hardware fasteners.

Dimensions: 15' bench portable with back. Seats and back are 10" wide x 180-1/4" long. Seat height is 18-3/8", seat back height is 34-3/16". Total depth of seat with back is 22-3/8".



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COMPONENTS

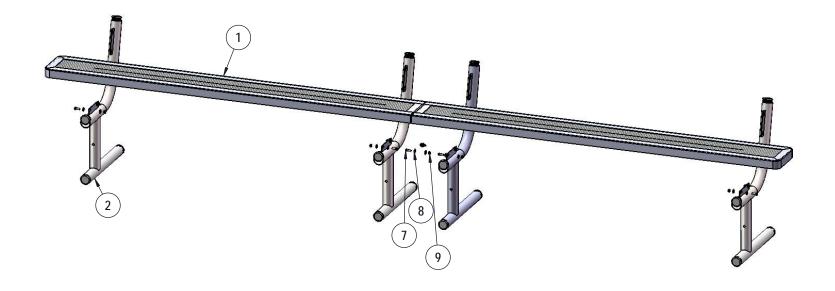


ITEM NO.	PartNo	DESCRIPTION	Qty.
1	RC90-S	7-1/2' long x 10" wide regal expanded seat (1/2)	4
2	P-V940P	940P Vinyl Leg	4
3	P-01-04-0129	26 3/4" Brace	4
4	33-06-0058	3/8" x 3" Carriage Bolt (SS)	4
5	33-03-0013	3/8" Kep Nut (SS)	4
6	33-02-0008	3/8" Flat Washer (SS)	4
7	33-05-0029	5/16" x 1" Machine Bolt (SS)	24
8	33-02-0007	5/16" SS Washer	48
9	33-03-0012	5/16" Kep Nut (SS)	24



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STEP 1

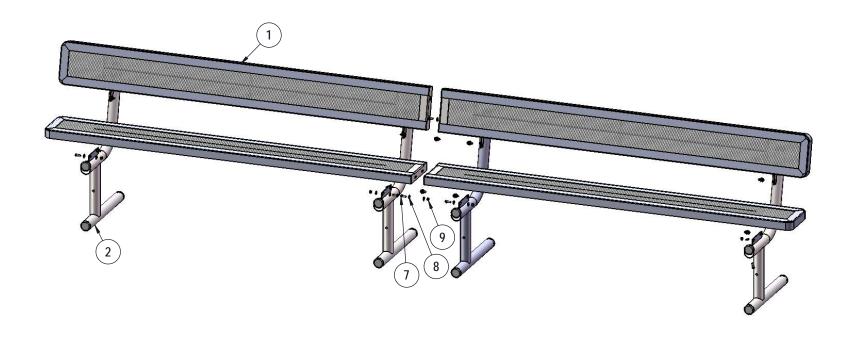


Attach the 15' Expanded Seat to the 940 legs using specified hardware.



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STEP 2

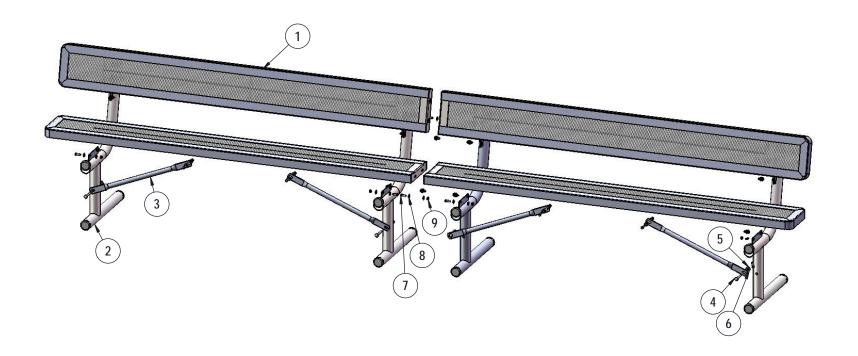


Repeat Step 1 for the back.



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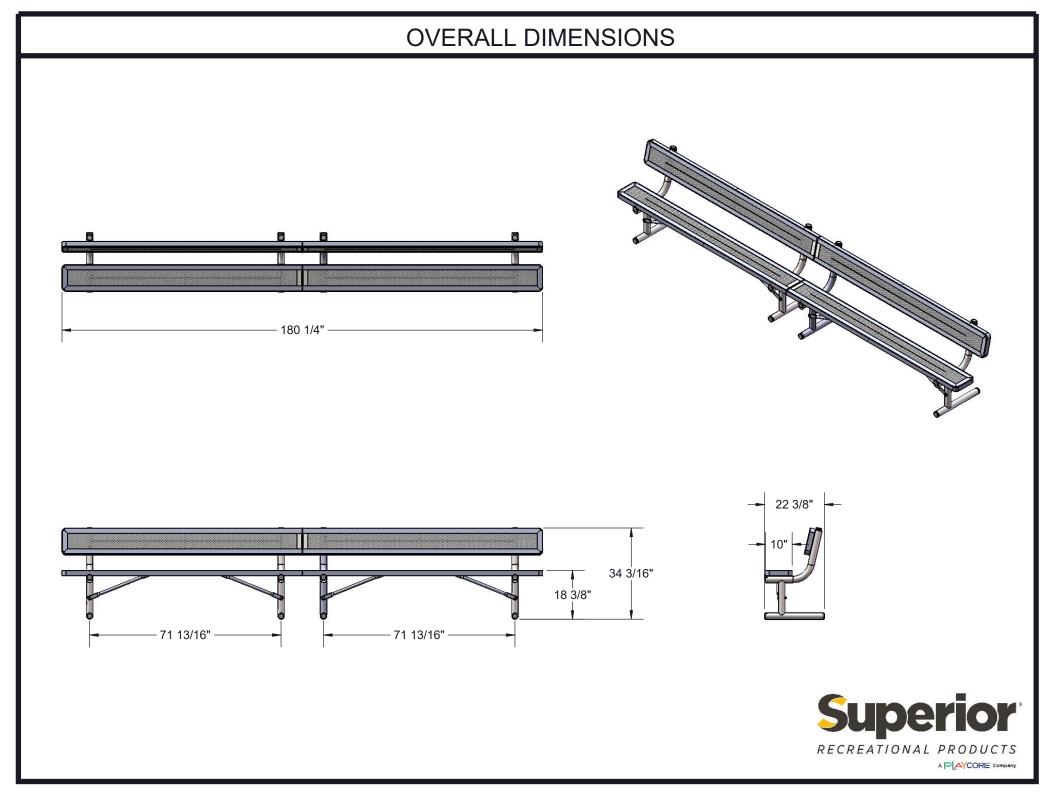
STEP 3



Attach the 29-1/2" Braces to the 940 legs as shown using specified hardware.



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