

Model \# T46RACSPEDS

7/16" $\times 5-1 / 2^{\prime \prime}$
Machine Bolt


5/16" x 1 " Machine Bolt
$3 / 8^{\prime \prime} \times 1 "$
arriage Bolt
$3 / 8^{\prime \prime} \times 1 "$
Carriage Bolt



5/16" Kep Nut

5/16" Washer



3/8" Washer


3/8" Hex Nut



7/16" Hex Nut

## PRODUCT SPECIFICATIONS

## T46RACSPEDS

## 46" ROUND INGROUND TABLE WITH 4 SEATS

Top \& Seats: 11 gauge die formed angle frame 1 "x1-7/8" with 3 " radius on the seat corners. $3 / 4$ " \# 9 steel expanded metal. 7 gauge $\times 1$ $1 / 2$ " flat bar center support and mounting bracket understructure. Top is additionally supported to the outer frame with 7 gauge $\times 1-1 / 2$ " flat bar. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

Frame: Main support column is $4 " x 4 " x 11$ gauge pre-galvanized structural steel tubing. Arms are fabricated from 2-7/8" O.D. x 12 gauge pre-galvanized
structural steel tubing welded to $1 / 4$ " precision punched plates for attachment to the main column and 2 " $\times 2$ " $\times 3 / 16$ " structural steel angle for lateral seat support. Seat attachment points are 10 gauge precision punched tabs. Table top attachment structure is fabricated from $2 " x 2 " x 3 / 16$ " structural steel angle and top attachment points are 7 gauge $\times 1-1 / 2^{\prime \prime}$ steel flat bar.

Frame Coating: Electrostatic powder coated application oven cured.
Hardware: All stainless steel hardware fasteners.
Dimensions: Top is 46 " diameter $\times 30-1 / 4$ " high. Seats are 12 " wide $\times 41-1 / 2^{\prime \prime}$ long $\times 18^{\prime \prime}$ high. Outside to outside dimensions of 4 seat table is 81 " around.

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## COMPONENTS



## STEP 1



Attach the Arms to the using specified hardware.


Attach the H Bracket to the Post using specified hardware.


Attach the 46" Round Top to the H Bracket using specified hardware.


Attach the 3' Round Seats to the Arms using specified hardware.


Estimated Required Concrete: 12-50 lb Bags of Concrete

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